U.S. Application Serial No.: 09/700,099

Filed: December 11, 2000

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in this

application.

Listing of Claims:

1-3. (Cancelled)

4. (Currently Amended) A flooring-covering comprising a polymeric binder, said binder

being a mixture of both:

i) at least one polyolefin with a density < 0.910 g/cm³, wherein the at least one

polyolefin is at least partially cross-linked, wherein the at least one polyolefin is a mixture of at least two ethylene copolymers, wherein the ethylene copolymer mixture

comprises a copolymer (a) as the main polymer with a density of $0.89 - 0.91 \text{ g/cm}^3$

and a copolymer (b) to control rheology and elasticity with a density of 0.86 - 0.88

 g/cm^3 and a melt flow index (MFI) > 3; and

 ii) at least one grafted copolymer, wherein the at least one grafted copolymer is maleic acid anhydride grafted HD polyethylene, wherein the proportion of the at least

one grafted copolymer in relation to the total weight of the polymeric binder is 5% to

25% by weight.

5. (Previously presented) The floor covering as claimed in Claim 4, wherein the

copolymers (a) and (b) are present at a weight ratio of 4:1 to 3:2.

6. (Previously presented) The floor covering as claimed in Claim 4, wherein the

copolymers (a) and (b) are copolymers of ethylene and octene.

7-8. (Cancelled)

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9. (Currently Amended) The floor covering as claimed in Claim [[1]]4, wherein the at

<u>least one grafted copolymer comprises a degree of grafting degree isof</u> 1% to 5% by

weight.

(Cancelled).

11. (Currently Amended) The floor covering as claimed in Claim [[1]]4, wherein the

polymeric binder is cross-linked with at least one cross-linking agent based on an

organic peroxide and optionally a co-cross-linking agent.

12. (Previously presented) The floor covering as claimed in Claim 11, wherein the co-

cross-linking agent is an isocyanuric acid derivative or an acrylate or a methacrylate

derivative derived from a polyol.

13. (Currently Amended) The floor covering as claimed in Claim [[1]]4, which further

comprises a filler, a pigment, a processing aid, an antioxidant, a static eliminator, a

UV stabilizer or a slip agent.

14. (Previously presented) The floor covering as claimed in Claim 13, wherein the filler is

a mixture of platelet-shaped and crystalline mineral intergrowths.

15. (Currently Amended) The floor covering as claimed in Claim [[1]]4, the polymeric

binder further comprising one or more inorganic pigments to produce having a variable

color pattern and a homogeneous design.

16. (Withdrawn) Process for producing a floor covering as claimed in Claim 1, comprising

the provision of a substrate in the form of a strip and the application of the elastomers

defined in Claim 1 to one side of the substrate.

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17. (Withdrawn) Process for producing a floor covering as claimed in Claim 1, comprising

the following steps: (a)

compounding of the polymeric material defined in Claim [[1]]4 to produce a

ground or granulate material;

wetting of particles with a solution containing at least one organic peroxide free (b)

from aromatic hydrocarbons and possibly one or several co-cross-linking agents

and possibly process oil, wherein the particles contain the above-defined

polymers, which form the polymeric binder of the floor covering according to the

invention, either cross-linked or partially cross-linked in the form of a ground or

granulate stock,

heating of the particles to a temperature at which the peroxide has sufficiently (c)

long stability, wherein the particles are subsequently precompacted and shaped

into a flat product, and

(d) pressing of the flat product thus obtained in a suitable apparatus at a temperature

at which the half-life of the peroxide is reduced such that cross-linking initiated

by the peroxide simultaneously occurs to obtain a flat end product.

18. (Withdrawn) Process as claimed in Claim 17, wherein the wetting of the particles is

carried out such that, in a first step, the particles are wetted and mixed with one or several

co-cross-linking agents and possibly process oil and subsequently, in a second step, are

wetted and mixed with at least one organic peroxide free from aromatic hydrocarbons

and possible process oil.

19 (Withdrawn) Process as claimed in Claim 17, wherein the mass in step (a) is

compounded, in addition, with a chemical expanding agent.

20. (Withdrawn) Process as claimed in Claim 19, wherein, after cross-linking under pressure

in step (d), foaming of the material is effected by releasing the pressure at a further

increased temperature.

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21. (Withdrawn) Process as claimed in Claim 19, wherein the chemical expanding agent is a

sulfohydrazide or azodicarbonamide or a combination thereof.

22. (Withdrawn) Process as claimed in Claim 17, comprising the following steps:

(a) compounding of the polymeric material defined in Claim 1 together with

additives, fillers, peroxide, co-cross-linking agents and a chemical expanding

agent;

(b) partial cross-linking and foaming of the mixture in an extruder;

(c) discharging of the foam through an extruder nozzle into a water bath and

granulating of the slab thus formed; and

(d) further grinding and drying of the granulate, which is then wetted with a mixture

of liquid peroxide, co-cross-linking agents and mineral oil, wherein the ground

stock is subsequently distributed over a release paper and covered with an anti-

adhesive paper and is fed into a heated press, with the temperature and pressure adjusted such that the particle bed along the heating surfaces becomes plastic and

melts to form a closed surface and at the same time the temperature initiates the

decomposition of the peroxide, whereby the outer layers simultaneously cross-

link, so that a floor covering with integral structure is obtained.

23. (Withdrawn) Process as claimed in Claim 19, wherein the back of the covering is ground

for sizing in a post-treatment step.

24. (Withdrawn) Process as claimed in Claim 17, wherein the structure of the cross-linked

material is revealed after exposing the surface by grinding and/or splitting.

(Cancelled)